1.1

Hydraulic power packs type MP turn-key versions with cover plate only

turn-key versions with cover plate only or complete with tank equipped with pumps acc. to D 7200

For pumps complete with motor to be installed in customer furnished tanks, see D 7200.

Pressure p_{max} 700 bar

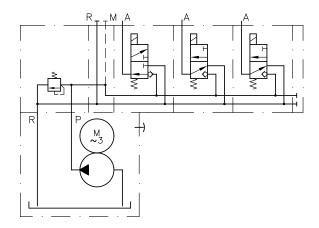
Delivery flow Q_{max} 4,5 lpm (high pressure)

31 lpm (low pressure)



Order coding examples and symbols according to photos below

MP 24 A - H1,08 / B10 - A2/180 - VB11 FM - RHH - 1 - G 24 Motor voltage $3 \sim 230/400V 50Hz$



1. General information

The hydraulic power packs type MP are ready for use. Special feature is the arrangement of pump and motor being oil immersed. This arrangement yields a number of advantages when compared with power packs of conventional style:

- Higher permissible exploitation of the motor output due to the intensive cooling effect of the surrounding oil
- Lower operating noise by the absence of directly emitted operation noise from fan and motor as well as by the muffling effect of the container filling
- Low spatial requirements due to compact design: Pump and motor are mounted on and into one another
- Wide range of valves to be mounted directly on to single and dual circuit pumps

The pumps should be used preferable for short time and on/off service S2 and S3. No-load operation S6 is possible, depending on pump size and load, see notes in D 7200 sect. 5.5.



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D 7200 H

2. Available versions, main data

2.1 Tank and cover plate versions

Order example: MP 24 A - H 1,39 / B5 T K Motor voltage 3 \sim 230/400V 50Hz

Pumps acc. to D 7200

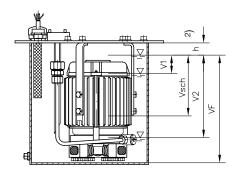
| Codin | ıg | Suitable motor pumps acc. to | D 7200 |
|-----------|---------|------------------------------|--------------------------------|
| Version | Cover | Single circuit pumps | Dual circuit pumps |
| with tank | plate | MP(W)A - H 1) | MP(W)A - H Z |
| | version | MP(W)A - Z | |
| | | MP(W)14A - H | |
| | | MP(W)12A - H | |
| B 3 | D 3 | MP(W)14A - Z (Z0,5 to Z4,5) | |
| | | MP(W)12A - Z (Z0,5 to Z4,5) | |
| | | | |
| | | MP(W)14A - H | |
| | | MP(W)12A - H | |
| _ | _ | MP(W)14A - Z (Z0,5 to Z4,5) | |
| B 5 | D 5 | MP(W)12A - Z (Z0,5 to Z4,5) | |
| | | MP(W)24A - H | |
| | | MP(W)22A - H | |
| | | MP(W)24A - Z (Z0,5 to Z6,9) | |
| | | MP(W)22A - Z (Z0,5 to Z6,9) | |
| | | MP(W)24A - H | MP(W)14A - H Z (Z2,0 to Z6,9) |
| B 10 | D 10 | MP(W)22A - H | MP(W)12A - H Z (Z2,0 to Z6,9) |
| D 10 | 510 | MP(W)24A - Z (Z0,5 to Z28) | MP(W)24A - H Z (Z2,0 to Z12,3) |
| | | MP(W)22A - Z (Z0,5 to Z28) | MP(W)22A - H Z (Z2,0 to Z12,3) |
| | | | |
| | | | MP(W)24A - H Z (Z2,0 to Z28) |
| B 25 | D 25 | | MP(W)22A - H Z (Z2,0 to Z28) |
| | | | (,==,: = (==,:: 10 ==0) |

Optional equipment

(For dimensional drawings and electrical data, see appendix in sect. 4.4)

| K Fluid level gauge D One float (NC-contact) switch Two float switch T Temperature switches R 2 G 3/8 Addition return (R2, R3) and suction port (S3) (for dimensional drawings, see sect. 3.1) | | | |
|--|-----|----------|---|
| switch Two float switch Temperature switches R 2 G 3/8 Addition return (R2, R3) and suction port G 1/2 (S3) (for dimensional drawings, see sect. | K | Fluid le | vel gauge |
| switch T Temperature switches R 2 G 3/8 Addition return (R2, R3) and suction port R 3 G 1/2 (S3) (for dimensional drawings, see sect. | D | | at (NC-contact) -○ |
| R 2 G 3/8 R 3 Addition return (R2, R3) and suction port G 1/2 (S3) (for dimensional drawings, see sect. | DD | | at \checkmark |
| R3) and suction port G 1/2 (S3) (for dimensional drawings, see sect. | Т | | <u>_</u> |
| R 3 G 1/2 (S3) (for dimensional drawings, see sect. | R 2 | G 3/8 | , . |
| | R3 | G 1/2 | (S3) (for dimensional drawings, see sect. |

Version with tank



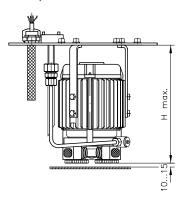
VF = Filling volume (I)

V1 = Usable volume (I) up to top motor outline

V2 = Total usable volume (I) (max.)

V_{Sch} = Removed volume (I) until signal is triggered by the float switch (reference value)

Cover plate version



| | | B(D) 3 | B(D) 5 | B(D) 10 | B(D) 25 |
|---------------------------------|----------------------|----------|---------|----------|---------|
| Fluid volume | VF | 4.4 | 7.58.2 | 15.517.5 | 33 35 |
| approx. (I) ³) | V1 | 0.5 1.2 | 0.6 3.2 | 1 8 | 6 13 |
| | V2 | 2.23.2 | 4.2 6.4 | 8 13 | 23 27 |
| Mounting depth H _{max} | | 217 | 255 | 322 | 400 |
| Vers. with float switch | V _{Sch} (I) | 1.35 2.2 | 2.4 4.8 | 4.5 10.5 | 14.5 20 |

- 1) All pump codings being listed for this size in D 7200 are permissible, when not specified otherwise below (e.g. MP14A-H..)
- ²) $h \approx 20...50$ mm depending on tank size
- 3) Depending on the pump type and size

2.2 Combinations with add-on equipment

For technical data and dimensions, see the corresponding pamphlets. Additional, detailed order examples are listed there also.

2.2.1 Single circuit pumps

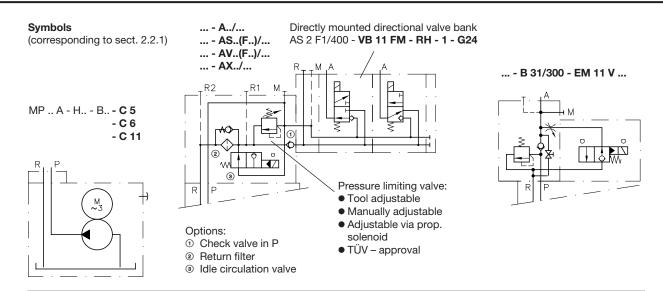
Hydraulic power packs type MP are available as turn-key units with connection blocks as well as further directional valves readily installed.

Attention: Observe the specified flow when selecting any of these add-on devices (back pressure / power losses)!

| Orde | r example: | MP 24 | A - H1,08/ | B 10 - A2 | F1/400 | - VB11 | FM - F | RH - 1 - G24 Moto | or voltage 30/400V 50Hz |
|--|---|--|--|-----------------------------|---|--------------------|-----------------------|--|---|
| | Pump to D 7200, with container after section 2.1 Connection block with container after section 2.1 Connection block with container after section 2.1 (For symbol, see page 4) valve bank acc. to D 7302 | | | | | | | | |
| Туре | Pamphlet | Port thread ISO 228/1 (BSPP) | Pressure range from to p _{max} (bar) 1) | Flow Q _{max} (lpm) | Integrate element Pressure limiting valve | | Re- flow filter | Brief note on the connection block | Direct mounting of directional valve banks as option |
| C 5 C 6 C 11 ⁷) C 45 ⁸) | D 6905 C | G 1/4 G 3/8 G 1/2 G 3/4 and G 1 | 700 | 12 28 80 135 | no | no | no | Simple connection block | No possibil- ity for direct |
| В/ | D 6905 B | G 1/4 | 450 (700) | 8 25 | yes | no | no | For single acting lift or clamping devices | mounting |
| A 1/ to A 4/ | | G 1/4 | | 12 | yes | no | no | Wildly used con- nection blocks with | 1) |
| A 13/ to A 43/ | D 6905 A/1 | G 3/8 | (0) 700 in steps | 18 | yes | no | no | pressure limiting valve | 3 |
| A 51 A 61 | | G 3/8 | | 18 | yes | no | no | | 4 |
| AS(V) 1/ to AS(V) 4/ | | G 1/4 | (0) 315 in steps | 18 | yes | yes ²) | no | With idle circulation valves acc. to D 7490/1 | 1) |
| AF/ ASF/ AMF/ AKF/ | | G 1/4 | (0) 700 in steps | 12 | yes | yes | yes | With return filter 12 µm nom. 50% / 30 µm absolute | 1 |
| AP 1/ AP 3/ | | G 1/4 | 5 700 | 12 | yes | yes 4) | no | Pressure limiting valve with unit approval | 1 |
| AX 14 AX 3 | D 6905 TÜV | G 1/4 | 80 450 | 6 10 | yes | no | no | Integrated directional spool valve | 1 |
| V 1/ to S 4/ | D 6905 A/1 sect. 2.4 | | 315 | 12 | Arbitrarily switchable second pressure stage (2/2-way directional valve acc. to D 7490/1) | | | Only via directly mountable directional valve banks | |
| HSV 21 | D 7032 | G 1/4 | 315 | 20 | ja | no | no | For single acting lifting devices | No possibility for direct mounting |

- 1) Observe the max. perm. pressure, which might be lower than 700 bar when mounting directional valve banks.
- ²) E.g. to assist starting of type MPW, see D 7200 sect. 3.2 "Starting against pressure".
- 3) Additional return port on the cover plate, see sect. 2.1 (e.g. MP 24A.../B 25 R3 A1/..)
- 4) May be used as idle circulation valve when the prop .-solenoid is deenergized (approx. 5 bar), see note for 2)
- $^5\!)$ For valve spools featuring connection P $\!\!\to\!\!R$ in idle position
- ⁶) Optional with additional check valve type RK acc. to D 7445 in the pump gallery, making direct pipe connection impossible. Only directional valves ① and ③ are possible.
- 7) For tank size B 10 (D 10)
- 8) For tank size B 25 (D 25)

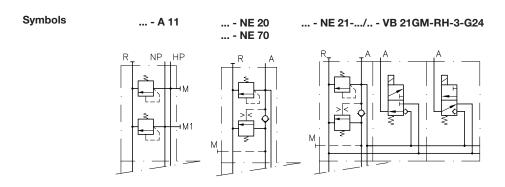
- ① Directional seated valves type ¹)
 BWN(H) 1F... acc. to D 7470 B/1
 BWH 2F... acc. to D 7470 B/1
 BVZP 1F... acc. to D 7785 B
 VB01(11)F... acc. to D 7302
 Directional spool valves type ¹)
 SWR(P) 1F... acc. to D 7450
 SWR 2F... acc. to D 7451
- ② Directional spool valves size 0 and 1 acc. to D 7230 1)
- 3 Directional seated valves type ¹) BWH 3F... acc. to D 7470 B/1
- Directional seated valves type 1) VB11(21)G... acc. to D 7302

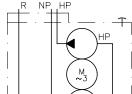


2.2.2 Dual circuit pumps



| . | | | | | |
|-------|---------------|---|---|-----------------------------------|---|
| Type | Pam- phlet | Port thread ISO 228/1 (BSPP) | Pressure range p _{max} (bar) | Flow Q _{max} (lpm) | Brief note |
| C 11 | | NP, R = G 1/2 HP = G 1/4 | 700 | HP = 12 NP = 80 | Simple connection block |
| A 11 | | NP, HP, R = G 1/2 M, M1 = G 1/4 | 700 | 80 | Connection block with pressure limiting valve for dual stage pumps |
| NE 20 | D 7161 | A, NP, R = G 1/2 HP = G 1/4 M = G 1/8 | HP = 700 NP = 80 | HP = 10 NP = 40 | Two stage valve |
| NE 21 | D 7161 | A, R = G 1/2 M = G 1/8 | HP = 700 NP = 80 | HP = 10 NP = 40 | Two stage valve (like type NE 20) with provision for direct mounting of directional valve banks type VB 11 G and VB 21 G acc. to D 7302 (see example) |





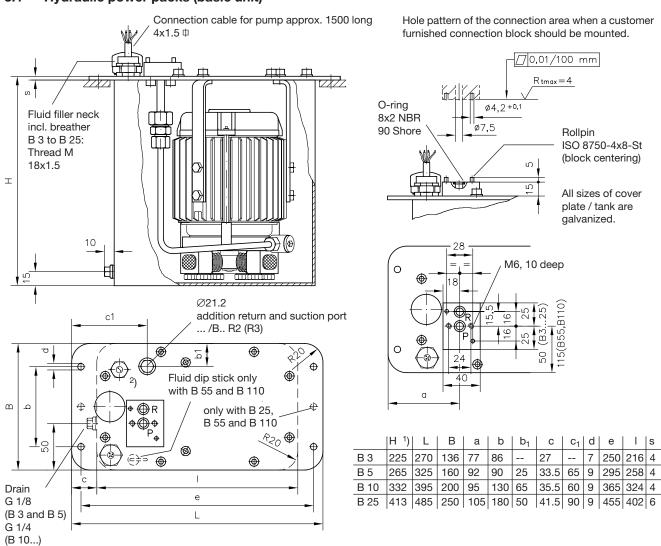
MP .. A - H.. - Z../B .. - C 11

1) Additional return on the cover plate, see sect. 2.1 and 3.1 (e.g. MP 24A ../B25 R3 - ..)

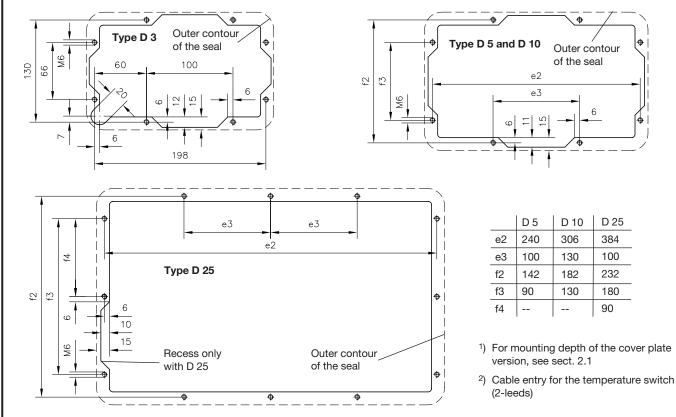
3. Unit dimensions

All dimensions in mm, subject to change without notice!

3.1 Hydraulic power packs (basic unit)



Important for customer furnished tanks: Required internal tank contour for pipework, pump etc.



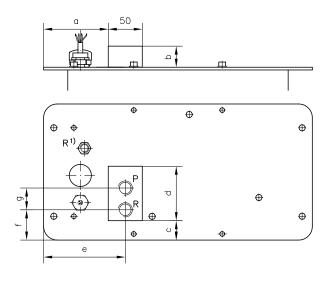
3.1.1 Mass (weight) approx. kg

Tank and cover plate version complete with accessories but without motor pump (see D 7200)

| Suited for | Tank complete | | | | Cover plate complete | | | |
|------------|--|-----|------|------------------------------|----------------------|-----|------|------|
| | (incl. cover plates, mounting, and piping) (| | | (incl. mounting, and piping) | | | | |
| | В3 | B 5 | B 10 | B 25 | D 3 | D 5 | D 10 | D 25 |
| MP H | 4.0 | 5.6 | 8.4 | 15.0 | 1.7 | 2.5 | 3.4 | 7.2 |
| MP Z | 4.2 | 5.8 | 8.9 | 15.5 | 1.9 | 2.7 | 3.9 | 7.7 |

3.2 Add-on equipment acc. to section 2.2.1

Type C 5, C 6, C 11 and C 45

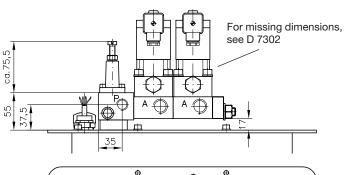


| | | а | b | С | d | е | f | g |
|------|----------|------|----|------|----|-------|-------|----|
| B 3 | C 5, C 6 | 59 | 35 | 26.5 | 50 | 77 | 38.5 | 26 |
| B 5 | C 5, C 6 | 74 | 35 | 26.5 | 50 | 92 | 38.5 | 26 |
| B 10 | C 5, C 6 | 77 | 35 | 26.5 | 50 | 95 | 38.5 | 26 |
| | C 11 | 85 | 31 | 28.5 | 80 | 120 | 44.5 | 32 |
| B 25 | C 5, C 6 | 80 | 35 | 26.5 | 50 | 105 | 38.5 | 26 |
| | C 11 | 82 | 31 | 46 | 80 | 117 | 98 | 32 |
| | C 45 | 79.5 | 36 | 79 | 90 | 104.5 | 102.5 | 45 |

Ports conforming ISO 228/1 (BSPP):

P and R = G 1/4 (C 5)
P and R = G 3/8 (C 6)
P and R = G 1/2 (C 11)
P = G 3/4 (C 45)
R = G 1 (C 45)

Type A 51 and A 61



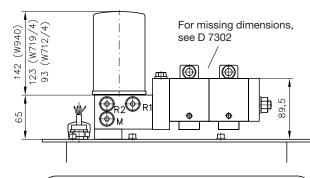
Example with directly mounted VB 21 GM...

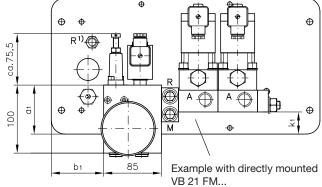
| | В3 | B 5 | B 10 | B 25 |
|---|------|------|------|------|
| а | 34.5 | 49.5 | 52.5 | 62.5 |
| b | 29.5 | 29.5 | 29.5 | 29.5 |

Ports conforming ISO 228/1 (BSPP): P and R = G 3/8

1) Addition return and suction port (for position, see 3.1)

Type AS.. F../...

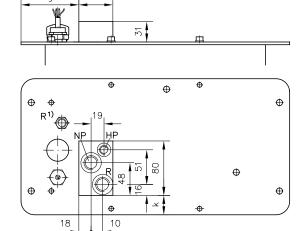




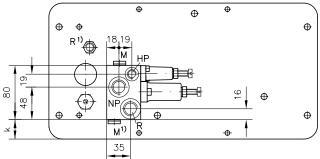
| | B 3 | B 5 | B 10 | B 25 |
|----------------|------|------|------|------|
| a ₁ | 72 | 72 | 72 | 72 |
| b ₁ | 46 | 61 | 64 | 74 |
| k ₁ | 32.5 | 32.5 | 32.5 | 32.5 |

3.3 Add-on equipment acc. to section 2.2.2

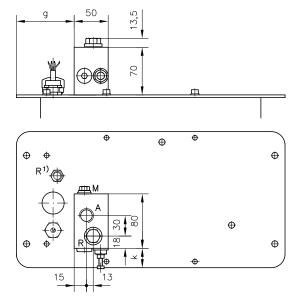
Type C 11

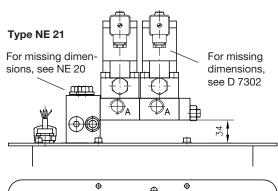


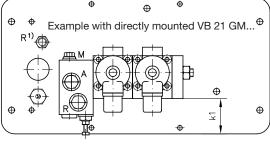
Type A 11 9 50 max.90



Type NE 20







| Type | g | k | k ₁ |
|------|----|------|----------------|
| B 10 | 85 | 28.5 | 50.5 |
| B 25 | 82 | 46 | 68 |

4. Appendix

4.1 Service temperature

For detailed data, see D 7200 sect. 5.5!

4.2 Motor safeguarding against over heating (protective motor switch)

The protective motor switch has to be adjusted in such a manner, that too early triggering is avoided during undisturbed operation and operation cycles permanently succeeding one another. Whereas it should safeguard the motor against over heating in case of stand-still due to a pressure limiting valve being adjusted to high, malfunction of a pressure switch which should trigger a stop signal etc. Guideline for proper setting of the protective switch: I_E should be 0.7 I_M in general, 0.65 I_M for operation in the range of p_{max} and 0.8 I_M for low loads. The motor current I_M can be read for various pressure settings of the pressure limiting valve in D 7200 sect. 5.5.

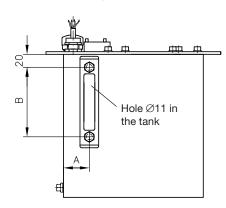
4.3 Comparison protection class

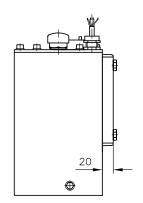
IP 54 acc. to DIN EN 60529 / IEC 60529

4.4 Optional equipment

Fluid level gauge

Order example: MP 24 A - H 1,1/B 10 K 1)





 For spare parts order: SNA 127 B-S-0-10 for B 3 ... B 10 SNA 254 B-S-0-10 for B 25 ...

| Tank | Α | В |
|------|----|-----|
| B 3 | 40 | 127 |
| B 5 | 50 | 127 |
| B 10 | 50 | 127 |
| B 25 | 50 | 254 |

For missing dimensions, see section 3.1

Float switch

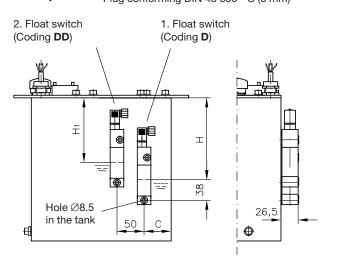
Order example: MP 24 A - H 1,1/B 25 D 2)

Technical data:

Float switch material PA

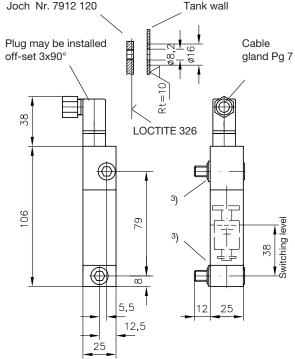
Float NBR

Switching performance 230V DC/AC 0,5A 30VA Plug conforming DIN 43 650 - C (8 mm)



| Tank | С | Н | H ₁ |
|------|----|-----|----------------|
| B 3 | 40 | 142 | 92 |
| B 5 | 50 | 142 | 92 |
| B 10 | 50 | 162 | 112 |
| B 25 | 50 | 265 | 185 |

For missing dimensions, see section 3.1



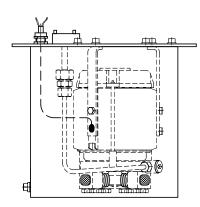
- 2) For individual order: Float switch complete No. 7912 300
 - 3) Seal ring A12x15.5x1.5 DIN 7603-St O-ring 8x2.4 NBR 90 Sh USIT-ring 8.7x13x1 NBR 90 Sh

Temperature switch

MP 24 A - H 1,1/B 10 **T** 1) - A 1/700

The bimetalic temperature switch detects critical heat built-ups, triggering a signal which may cause cut-off of the motor.

A protective motor switch should be employed for supervising the motor against spontaneous overheating causing the current consumption being too high (overcurrent protection) e.g. when the motor is blocked i.e. too high pressure or phase failure.



1) For spare parts order: No. 7200 336

Electrical data:



The response temperature of the temperature switch is pre-set. It is fixed with screws to one of the three motor stands (contact temperature guard). The housing is isolated via a shrunk foil.

Switching temperature 90°C + approx. 10%

Electrical wiring diagram (circuitry, simplified) Example: Cut-off of the motor

